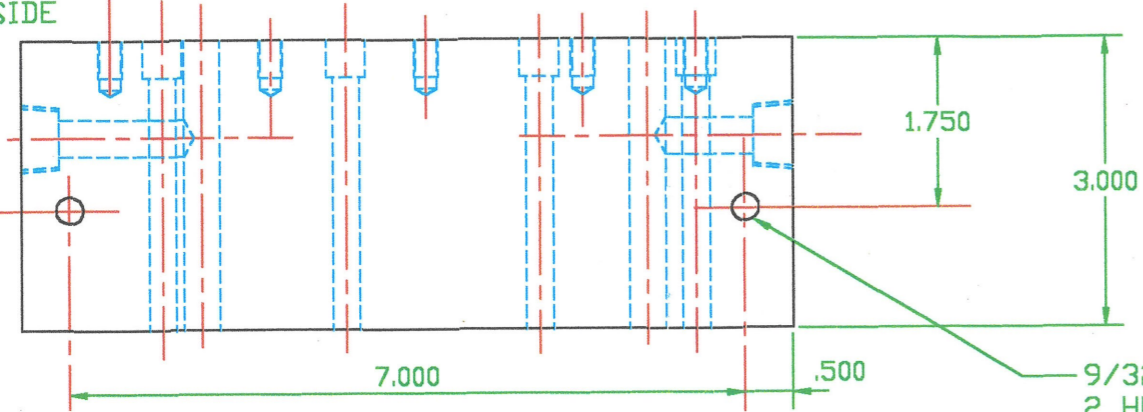
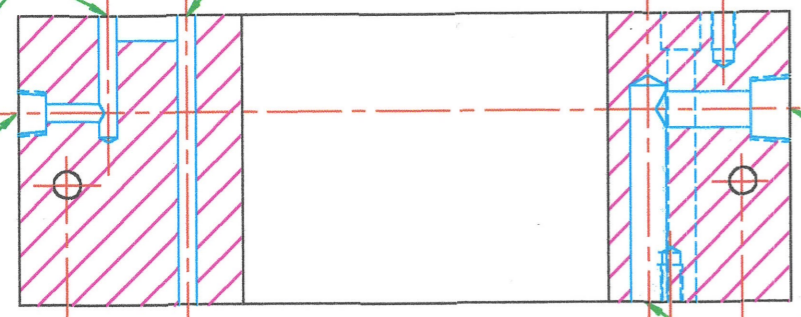


13/64 DRILL THRU
21/64 CTRBORE X 7/32
DEEP 2 HOLES

3/16 DRILL
1.25 DEEP

3/16 DRILL 1.00 DEEP
1/4 PIPE TAP
1 HOLE NEAR SIDE

SECTION X-X



17/64 DRILL THRU
25/64 CTRBORE X 7/32
DEEP 2 HOLES

1/4 TAP X 3/8 DEEP
12 HOLES

9/32 DRILL THRU
13/32 CTRBORE X 3/8
DEEP 10 HOLES

3/8 DRILL 1.38 DEEP
3/8 PIPE TAP
3 HOLES NEAR SIDE

3/8 DRILL 2.25 DEEP
1 HOLE

3/8 DRILL 2.25 DEEP
3/8 PIPE TAP
2 HOLES NEAR SIDE

1003 1% SIZER

BLOCK NO.1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS .XX ± .05 ANGULAR ± 0.5°
.XXX ± .010
DO NOT SCALE DRAWING

DRAWN T.ROBERTS DATE 04/03/01

CHECKED

DESIGN

SIZE B

FSCM NO.

DWG NO. 010401-01

REV

SCALE 6"=1'-0"

SHEET OF

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED