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3			
2			
1			
APPROVED BY	CHKD BY	DATE	DATE
REFERENCE	REPRODUCED FROM	SCALE	1/2" = 1'-0"

**MCKAY** THE MCKAY MACHINE COMPANY  
 A WEAN INDUSTRIES INC. SUBSIDIARY  
 5 TO 20 O.D. PIPE WELDER  
 SECTION THRU PRESSURE ROLLS  
 S.O. 683484-20  
**2404437028**

NOTE: WIRE ALL SOC. HD. CAP SCREWS IN BRG. RETAINER